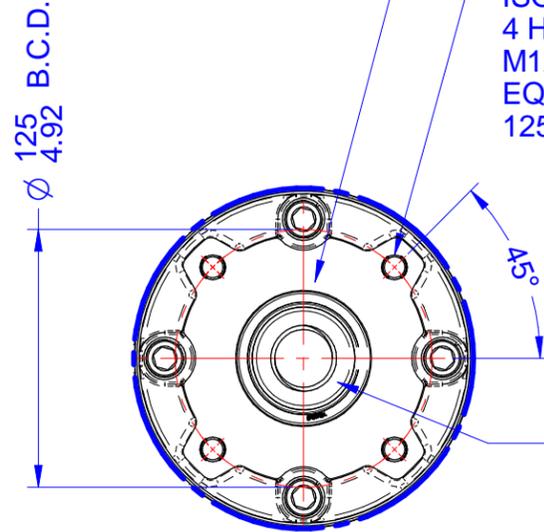
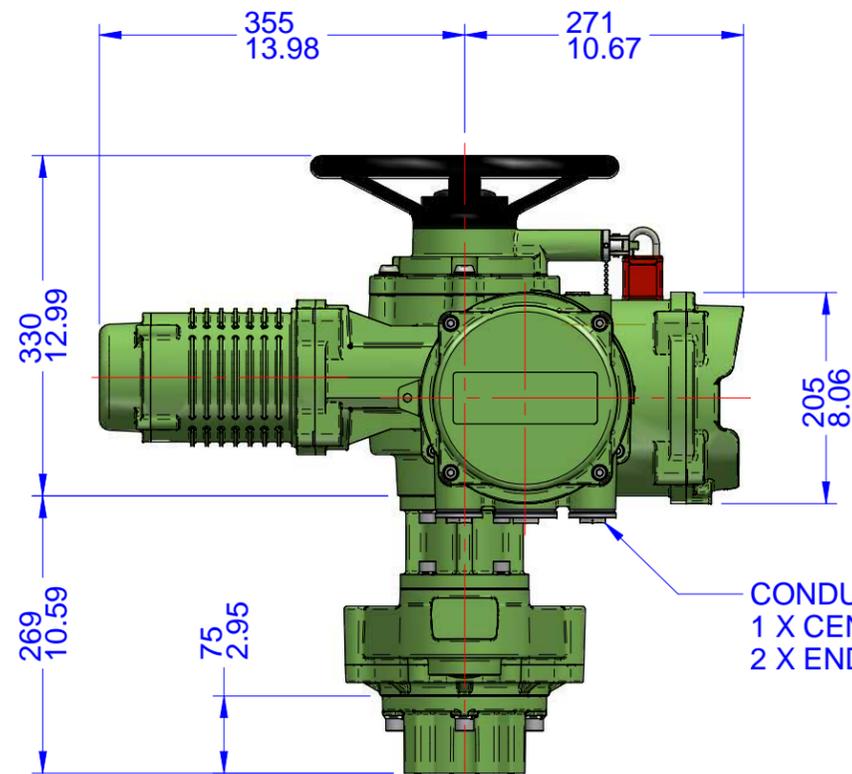
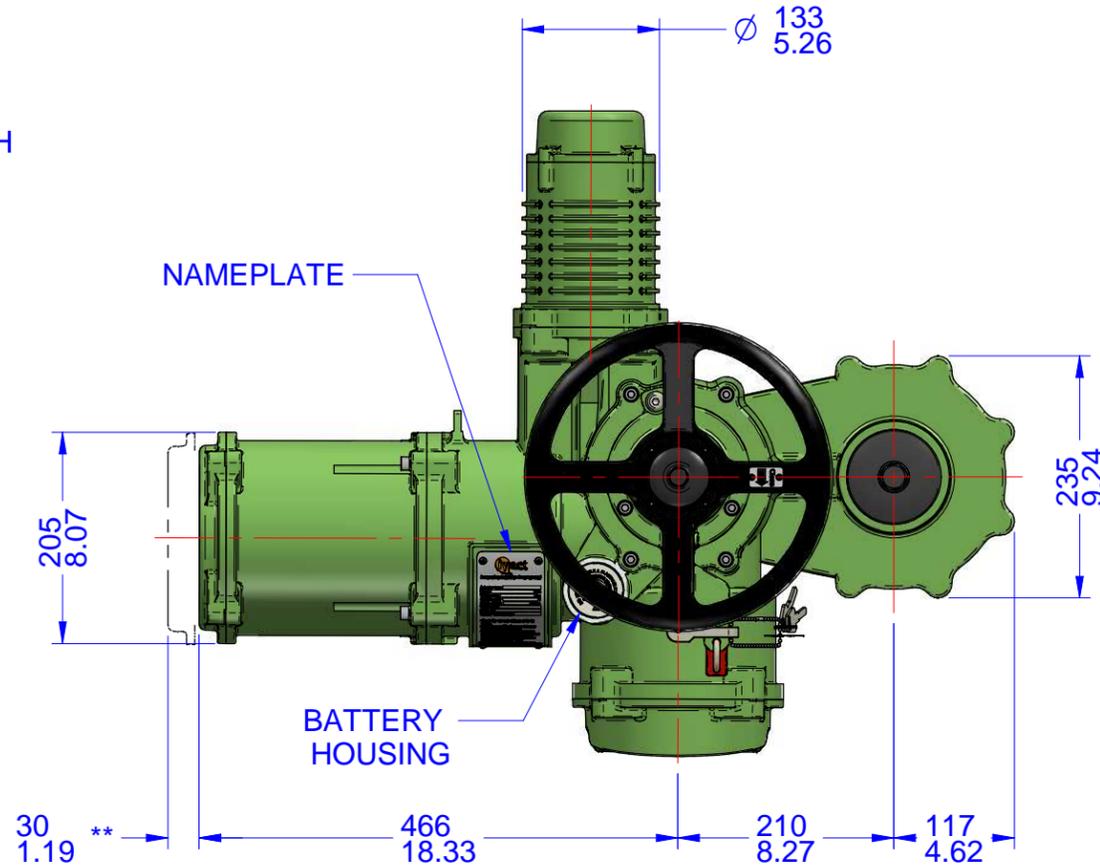


REMOVE STEM NUT FROM BASE FOR MACHINING REFERENCE DIA. - $\varnothing 78\text{mm}$ REFERENCE LENGTH - 86mm

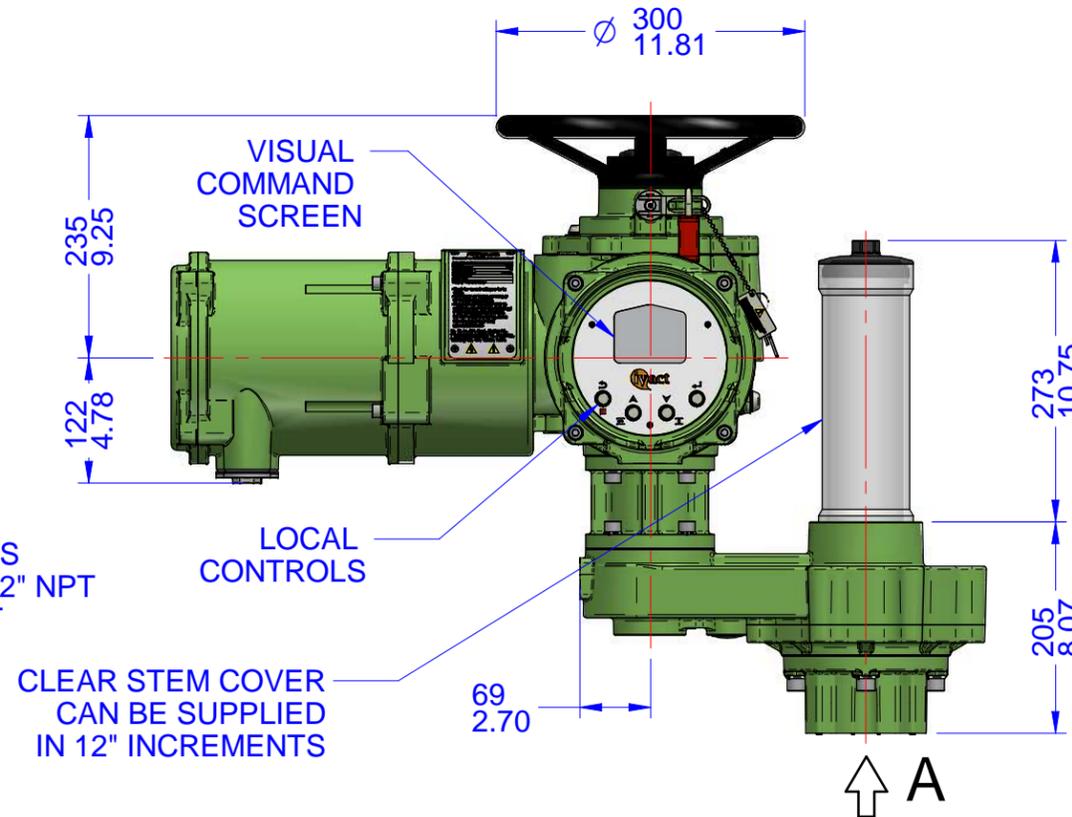


BASE DETAILS VIEW ON ARROW 'A'

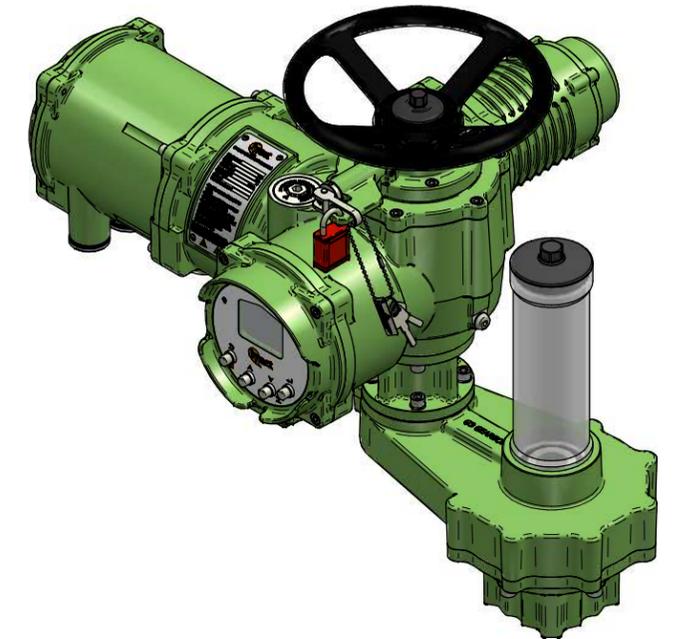
ISO5211 F12 BASE
4 HOLES TAPPED
M12 X 1.75P - 25mm DEPTH
EQUI-SPACED ON
125mm/4.920" B.C.D.



CONDUIT ENTRIES
1 X CENTER - 1-1/2" NPT
2 X ENDS - 1" NPT



Actuator Performance Data				
Voltage	Max Torque	RPM	Running Current	Motor Power
220-1-60	120 lbs.ft.	30-90	7.1 Amps	735 Watts



Notes:

- 1) All dimensions are in mm/INCHES.
- 2) Actuator shown is in the fully clockwise closed position.
- 3) Enclosure - Watertight CSA Nema 4X.
- 4) ** Designates cover removal allowance.
- 5) Actuator Weight: 163 lbs / 74 KG.
- 6) The interface provided for mounting the actuator or second stage gearbox onto the valve should conform to good engineering practices, ensuring adequately tolerated limits for parallelism, perpendicularity and concentricity.



Innovative Actuation Incorporated

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TITLE:

**Dimensional Drawing for ivact Model
iVM-2BW0 Electric Actuator with SG201R
Spur Gear (For Rising Stems)**

DOC. NO.:

IV-2113

DATE:

March 31/2020

DRAWING NO.:

iVM-2BW0/SG201R